

Technical Data Sheet

Permacron[®] Fine Putty 7715

Permacron[®] Fine Putty 7715 is a one pack putty based on a special acrylic resin combination. No additional components are required for drying. It has a neutral light beige color and is suitable for touching up prepared substrates.

Fine Putty 7715 can also be applied on bare sheet metal. This putty spreads very easily and pore-free, and after a short drying time, can be very easily sanded.

This product is for professional painting of vehicles only.



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Suitable Substrates:

Steel

Original or old paintwork (except reversible substrates, **Example:** lacquer)
Raderal® Polyester products.

Permacron® and Permasolid® Primers/Surfacers.

Note: This putty may not be applied on bare aluminum or galvanized panels. **(It is also unsuitable for plastic parts.)****Substrate pretreatment:**

Degrease and sand.

Before further treatment, clean all substrates thoroughly with Permaloid® Silicone Removers 7087 or 7010 Slow, Permahyd® Silicone Remover 7085, or Permahyd® Silicone Remover 7096.

Method of application:

Apply with a putty knife or razor blade. Apply in thin coats approximately 10 minutes apart.

Drying (Air Dry)At 68°F/ 20°C (Minimum temperature 59°F/15°C)
Approx. 30 - 60 minutes depending on film thickness**Drying (Forced Drying)**

Infra red

Approx. 4 to 6 minutes

Sanding

Dry sanding

P400 – P500



Wet sanding

P600 – P800

Recoat with

Priomat® Primers and Primer/Surfacers Permacron®, Permasolid®, and Permahyd® Primers/Surfacers.

Important Regulatory Information

- This product is not regulated under air quality regulations. Please see the MSDS or Master Values List for any product related value information.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.

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